

WARRANTY

WillowWood warrants each LimbLogic Sleeve from the date of invoice for a period of ninety (90) days against defects in material and workmanship.

A product returned during the warranty period will be evaluated and repaired or replaced at WillowWood's discretion. To avoid restocking fees, you must obtain a Return Material Authorization (RMA) Number prior to the return of any WillowWood product. Call 740-869-3377 or 800-848-4930 to obtain an RMA.

There is no warranty, expressed or implied, for damage caused by abuse, mishandling or accident. The warranty is void if the fitting and routine care instructions are not followed. For your protection and ours, please thoroughly clean all used products prior to return.

Warranty Disclaimer

WillowWood warrants that each product manufactured will, at the time of delivery, be of workmanlike quality and substantially free of defects. WILLOWWOOD MAKES NO OTHER WARRANTY, IMPLIED, OR EXPRESSED, AND MAKES NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. This warranty shall terminate immediately upon an action to combine our products with other materials or in any manner to change the nature of our products. The sole remedy is replacement of the products or credit for the products. Willow Wood's liability shall not exceed the purchase price of the product. WillowWood shall not be liable for any indirect, incidental, or consequential damage.

WillowWood Retention of Rights

WillowWood retains all intellectual property rights reflected or incorporated in its physical products, regardless of the transfer of the physical products to another party or parties.

TRIMMING THE SLEEVE

Although normally not necessary, the Sleeve may be trimmed to a shorter length if desired. Use large shears, a paper cutter, or a Hand-Held Cutting Wheel (Part No. 700-TL002).

If using the Hand-Held Cutting Wheel, place the Sleeve on a cutting board or thick piece of plastic. Using a straight edge as a guide, roll the cutting wheel across the sleeve.

Be certain that the socket brim has no sharp edges and is covered by leather or alternate padding. Sharp edges on the socket can wear a hole in the Sleeve.



Alpha Products can melt or burn if exposed to high temperatures or flame. Do not expose your Alpha product to these conditions.



This Alpha product is intended for use on a single patient. Use of the product with multiple patients could lead to cross contamination between patients.



WARNING: To avoid danger of suffocation, keep this product away from babies or children.

WillowWood®

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WillowWood®

LimbLogic® Sleeve Prosthetist Instructions



WHAT'S IN THE BOX

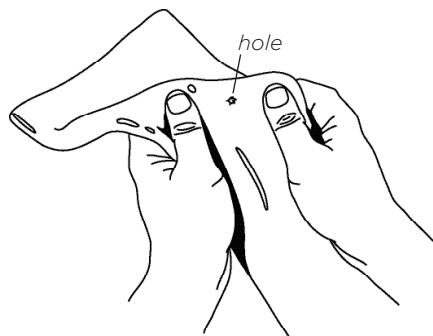
LimbLogic Sleeve
Cuff
Patient Instructions
Prosthetist Instructions

Please provide the amputee with the **Patient Instructions** included in the box.

IDENTIFYING HOLES IN THE SLEEVE

Accidental impacts may occasionally perforate the LimbLogic Sleeve. These perforations may then prevent optimal sealing of the Sleeve and LimbLogic System.

The compromised area of the Sleeve is usually along the proximal trimline of the socket, but other areas may also experience an inadvertent impact. Most of the holes in the Sleeve can be identified as small localized depressions in the interior elastomer surface of the Sleeve. Small frayed spots in the exterior fabric weave may also be an indication of the damaged area. Stretching of the Sleeve will accentuate the failed area, making it easier to see the damaged spot.



If a leak is detected, the patient may reposition the Sleeve and Cuff so that two holes do not align. (Refer to the **Patient Instructions**.) If this does not eliminate the leak, you may repair the Sleeve as described in the following section.

REPAIRING THE SLEEVE

To repair a hole in the LimbLogic Sleeve, purchase a tube of RTV (Room Temperature Vulcanizing) Silicone Sealant. Below is a list of products that have been tested and shown to be effective. Other products may work as well; however, use other products at your own risk.

1. **Renew Silicone Adhesive 95320**; available through various O&P distributors.
2. **Sil-Poxy**®; available at www.smooth-on.com.
3. **GEO12A Silicone I* Clear Waterproof Silicone**; available at home improvement stores such as Home Depot®, Lowe's®, and ACE Hardware®.

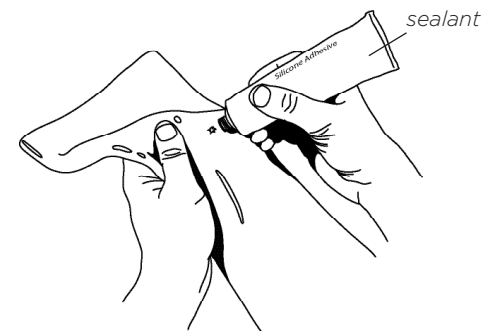
Preparation

Prepare the area with a light isopropyl alcohol wipe to clean any debris or residue that could inhibit the repair. Allow the area to thoroughly dry.

- Because no two applications are quite the same, a small test application is recommended if performance of the Sealant is in question.
- A clean, dry surface is essential for successful adhesive bonding.

Application

1. Open the tube of Silicone Repair Sealant, and wipe the tip of the tube with a clean cloth to remove any residual sealant.
2. At the location of the hole, deflect the elastomer side of the Sleeve to open the perforation slightly to allow the Sealant to enter the damaged area.
3. Apply a small dab of Sealant to the hole, then relax the deflected area to allow the sleeve to return to its natural shape.



4. Using a gloved finger in a circular motion, work the Sealant into the hole and smooth the remaining Sealant around the affected area.

